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VISION FITNESS

COMMERCIAL PRODUCTS

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Johnson Health Tech North America
Global Marketing and R&D Headquarters

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IT ALL STARTS WITH A VISION. Our company began as a division of Trek Bicycle Corporation over 15 years ago, where we pioneered the development of the best fitness bikes in the industry. Today, as part of Johnson Health Tech, one of the largest fitness companies in the world, we stay true to our passion for reliability, innovation, and value. Our specialization in manufacturing high-quality fitness equipment, from high-end commercial to in-home, means you can rest assured you'll get superior performance with minimal investment when you work with Vision Fitness.

Vision Fitness has been awarded more "Best Buy" awards than any other fitness brand; a testament to the quality fitness equipment we offer.

go with **confidence**

Reliability

Vision Fitness will change the way you view exercise equipment. Our commercial products are built to withstand the most demanding environments and are tested under extreme conditions to ensure that you receive years of worry-free performance. Each new treadmill we introduce is subjected to over 100,000 load-bearing steps to meet quality standards and ensure top-level performance.

Innovation

Our passionate team of product design and development professionals consists of engineers, industrial designers, fitness trainers, and elite athletes who work out daily on all types of equipment. These experts team up to bring you unique features and exclusive programming like self-generating cardio equipment, the space-saving ST710 Multi-Station Gym and 20-minute SPRINT 8® program.

Value

Vision Fitness products deliver real value. High-quality parts integrated into a tried-and-true platform make for a piece of fitness equipment that will last for years. All Vision products are manufactured in ISO 9001-certified production facilities so you know you'll be getting a product built to exact specifications. On top of everything, we support these claims with award-winning customer service.

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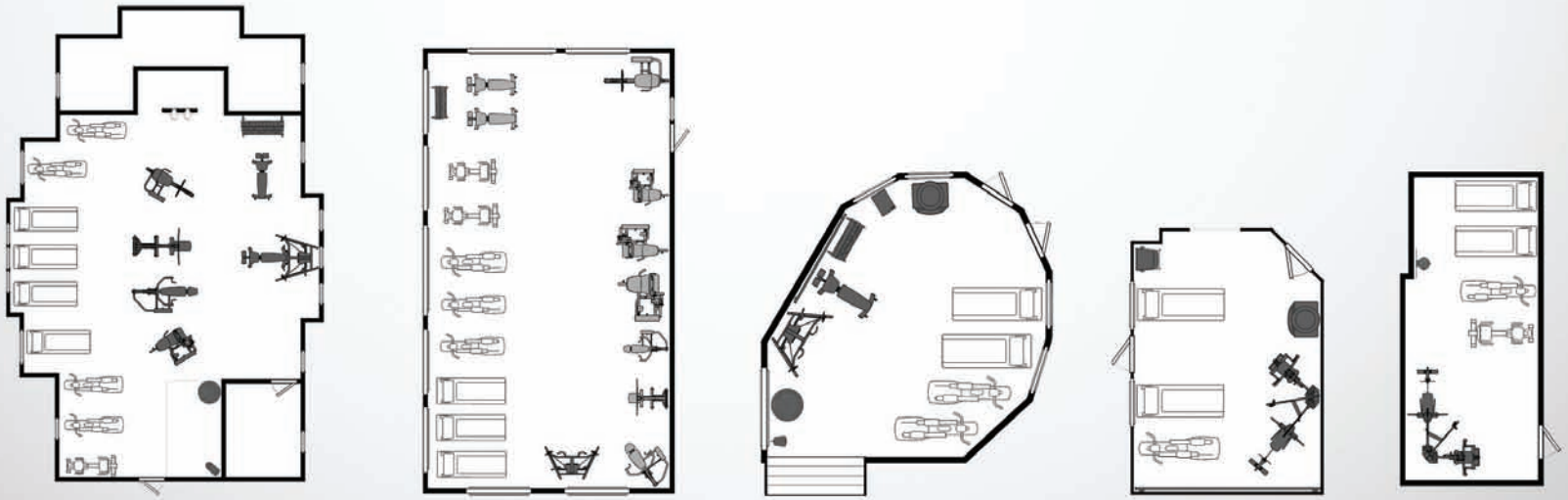
Every Step of the Way

Your choice to partner with Vision Fitness is a smart one. Our authorized fitness consultants have extensive experience in facility design and planning, product training, and education. They will provide you with expert assistance through every step of the development phase and launch of your new or renovated fitness center.

After the installation process, our nationwide distribution network and award-winning customer service will allow you to focus on managing your business. Let us take the worries and hassle out of your fitness center.

Personalized Layouts

We can provide custom room layouts to meet your specific requirements. Contact your local Vision dealer for more information.



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CARDIO

The Vision Fitness Cardio Difference

1 **Powerful digital drive systems**

- Unlike analog drive systems, our internally cooled, continuous-duty motors and digital drive systems assure smooth, consistent power for a reliable workout every time.

2 **Self-generating power**

- Our electromagnetic generator systems, found on bikes and ellipticals, offer a great workout without the need for an external power source.

3 **Easy accessibility**

- Step-thru design on our recumbent bikes and low step-up height on our treadmills and ellipticals give users easier access to the equipment.

4 **Convenient accessory storage**

- Large storage compartments provide a space for keys, mobile phones, MP3 players, and a water bottle.

5 **PerfectStride Technology**

- Developed through extensive research on biomechanics and ergonomics, the PerfectStride motion provides the most natural and correct full body movement in an elliptical trainer.

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T60

- Powerful 3.0 hp AC integrated drive system delivers smooth and reliable performance
- Extra-long, 160 x 51 cm (63" x 20") running surface is comfortable and spacious
- Two-ply, pre-waxed running belt provides years of maintenance-free workouts and improved durability
- Commercial-grade reversible deck extends the life-expectancy of the deck and requires little maintenance over time

S60

- Suspension Elliptical frame design provides long-lasting durability with less maintenance
- Long 53.4 cm/21" stride length mimics a natural running or walking motion
- Self-powered generator allows for freedom of placement anywhere in the room
- 5 cm pedal spacing delivers a natural and comfortable motion

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R60

- Step-thru frame design allows for easy access to the machine
- Self-powered generator allows for freedom of placement anywhere in the room
- User-friendly seat adjustment mechanism makes it easy to find the perfect riding position
- Convenient accessory tray provides ample space for a mobile phone, keys, water bottle, and MP3 player

U60

- Heavy gauge welded steel frame provides a solid workout foundation
- Multi-position handlebars ensure a comfortable workout position
- Self-powered generator allows for freedom of placement anywhere in the room
- Pure Comfort seat provides extra support for a more comfortable ride

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STRENGTH

The Vision Fitness Strength Difference

1 Extra heavy-duty frame

- The powder-coated 11-gauge steel frames found on all Vision strength equipment will provide years of worry-free performance in the most demanding environments.

2 Boltaflex cushions

- The seats and roller pads are crafted with Boltaflex fabric and double-stitched for optimal durability and support.

3 Smooth high-quality cables

- Top-of-the-line Loos & Co. cables are used on the ST710 Multi-Station Gym for limitless, fluid movements.

4 Space-efficient design

- Designed to fit into virtually any corner of a room, space is not an issue for the ST710 Multi-Station Gym. In fact, all Vision strength equipment was developed to create an easy solution for any sized fitness space.

5 Instructional exercise placards

- Conveniently-located placards provide easy-to-follow instructions, exercise movements and their targeted muscle groups.

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ST710

- Space-saving corner design will fit into virtually any room
- Multi-adjustable center chrome upright for functional movements
- Three work stations on two weight stacks allow for multiple users
- Double-stitched Boltaflex® upholstery on contoured pads provide durable, lasting comfort
- Easy-to-read instructional exercise placards
- Convenient accessory storage keeps everything organized
- Add-on weights for smaller incremental weight changes

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ST700

- Wide open-based frame is easily accessible for a bench, stability ball, or wheelchair
- Multi-adjustable chrome uprights offer infinite exercise possibilities
- Integrated hand grips allow for pull-ups, core, and stretching exercises
- Smooth Loos & Co. nylon cables offer top-notch performance
- Co-molded adjustment and exercise handles ensure comfortable exercise movements
- Convenient accessory storage keeps everything organized

ST780

- Simple incline, flat and decline adjustment options
- User-friendly handle and transport wheels
- Double-stitched Boltaflex® upholstered pads provide durable, lasting comfort
- Extra-heavy gauge steel frame for long-lasting durability

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CARDIO

FEATURE	T60
CONSOLE	10x14 dot-matrix LED profile display, 19 alphanumeric LEDs with scrolling feedback and HR zone display
PROGRAMS	9: Manual, Interval, Time Goal, Distance Goal, Calories Goal, Random, Target HR, Weight Loss, (includes BMI Test), Fitness Test
FEEDBACK	Time, Pace, Incline, Distance, Speed, Level, Calories, METs, Target HR, Actual HR, Profile
DRIVE MOTOR	3.0 hp AC, digital motor controller
SPEED	0.8 - 20 km/h (0.5 - 12 mph)
INCLINE	0 to 15%
HEART RATE	Contact grips and wireless receiver
FRAME TYPE	Heavy gauge welded steel
CUSHION SYSTEM	UltraZone cushioning system
BELT TYPE	2-ply, maintenance-free
BELT THICKNESS	2.3 mm anti-static running belt
RUNNING AREA	160 x 51 cm (63" x 20")
DECK THICKNESS	25.4 mm (1") maintenance-free, reversible
ROLLERS	76 mm crowned with large O.D. bearings
STANDARD FEATURES	Reading rack and bottle holder
MAX USER WEIGHT	159 kg (350 lbs.)
ASSEMBLED DIMENSIONS (L x W x H)	214 x 82 x 144 cm (84" x 32.5" x 57")
ASSEMBLED WEIGHT	150 kg (330 lbs.)

FEATURE	S60
CONSOLE	10x14 dot-matrix LED profile display, 16 alphanumeric LEDs with scrolling feedback, 4 customizable feedback LEDs and HR zone display
PROGRAMS	12: Classic (Manual, Interval, Fat Burn, Random), Watts (Constant Watts, Interval Watts, Hill Watts), Goal (Time Goal, Distance Goal, Calories Goal), HRT (HRT Weight Loss, HRT Interval)
DISPLAY FEEDBACK	Time, Distance, Calories, Speed, Resistance, Level, RPM, METs, Watts, Heart Rate, Target HR, % Max HR, Profile
RESISTANCE RANGE	1 - 25
RESISTANCE SYSTEM	2-stage self-generating power
Q-FACTOR	5 cm (2")
HEART RATE	Contact grips and wireless receiver
FRAME TYPE	Heavy gauge welded steel Suspension Elliptical
STRIDE LENGTH	53.4 cm (21")
STANDARD FEATURES	Reading rack and bottle holder
MAX USER WEIGHT	182 kg (400 lbs.)
ASSEMBLED DIMENSIONS (L x W x H)	185.8 x 74.8 x 163.5 cm (73.2" x 29.5" x 64.4")
ASSEMBLED WEIGHT	140 kg (308 lbs.)

FEATURE	R60
CONSOLE	10x14 dot-matrix LED profile display, 16 alphanumeric LEDs with scrolling feedback, 4 customizable feedback LEDs and HR zone display
PROGRAMS	12: Classic (Manual, Interval, Fat Burn, Random), Watts (Constant Watts, Interval Watts, Hill Watts), Goal (Time Goal, Distance Goal, Calories Goal), HRT (HRT Weight Loss, HRT Interval)
DISPLAY FEEDBACK	Time, Distance, Calories, Speed, Resistance, Level, RPM, METs, Watts, Heart Rate, Target HR, % max HR, Profile
RESISTANCE RANGE	1 - 25
RESISTANCE SYSTEM	2-stage self-generating power
HEART RATE	Contact grips and wireless receiver
FRAME TYPE	Heavy gauge welded steel recumbent frame
SEAT TYPE	Pure Comfort seat with added lumbar support
SEAT POST	Aluminum
SEAT ADJUSTMENT	28 positions
PEDAL TYPE	Self-balancing with adjustable straps
STANDARD FEATURES	Accessories tray, bottle holder and reading rack
MAX USER WEIGHT	182 kg (400 lbs.)
ASSEMBLED DIMENSIONS (L x W x H)	161.9 x 72.5 x 138.3 cm (63.7" x 28.5" x 54.4")
ASSEMBLED WEIGHT	70 kg (165 lbs.)

FEATURE	U60
CONSOLE	10x14 dot-matrix LED profile display, 16 alphanumeric LEDs with scrolling feedback, 4 customizable feedback LEDs and HR zone display
PROGRAMS	12: Classic (Manual, Interval, Fat Burn, Random), Watts (Constant Watts, Interval Watts, Hill Watts), Goal (Time Goal, Distance Goal, Calories Goal), HRT (HRT Weight Loss, HRT Interval)
DISPLAY FEEDBACK	Time, Distance, Calories, Speed, Resistance, Level, RPM, METs, Watts, Heart Rate, Target HR, % Max HR, Profile
RESISTANCE RANGE	1 - 25
RESISTANCE SYSTEM	2-stage self-generating power
HEART RATE	Contact grips and wireless receiver
FRAME TYPE	Heavy gauge welded steel upright frame
HANDLEBAR TYPE	Multi-position handlebars
SEAT TYPE	Pure Comfort seat
SEAT POST	Chrome-plated steel
SEAT ADJUSTMENT	15 positions
PEDAL TYPE	Self-balancing with adjustable straps
STANDARD FEATURES	Reading rack and bottle holder
MAX USER WEIGHT	182 kg (400 lbs.)
ASSEMBLED DIMENSIONS (L x W x H)	104 x 65 x 138.3 cm (41" x 25.6" x 54.4")
ASSEMBLED WEIGHT	52 kg (115 lbs.)

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STRENGTH

FEATURE	ST700	ST710	ST780
EXERCISE INSTRUCTIONS	Instructional placards define exercise operation and muscles worked	Instructional placards define exercise operation and muscles worked	NA
AESTHETICS	Contoured Boltaflex® upholstered pads	Contoured Boltaflex® upholstered pads	Contoured Boltaflex® upholstered pads
FRAME CONSTRUCTION	11-Gauge square, oval, and round tubing	11-Gauge rectangular, square, and oval tubing	11-Gauge rectangular, square, and oval tubing
WEIGHT STACK	73 kg (160-lb.) weight stack, cast iron	95 kg (210-lb.) weight stack (190 kg / 420-lb. effective resistance), cast iron	NA
WEIGHT STACK SHIELDS	16-Gauge powder-coated perforated and solid steel	16-Gauge powder-coated perforated and solid steel	NA
GUIDE RODS	1.9cm (3/4") chrome-plated tubing	1.9cm (3/4") chrome-plated tubing	NA
CHROME PLATING	Guide rods, range of motion tubes and plates	Guide rods, range of motion adjustment	Height adjustment tube
CABLE	Loos & Co., .95 cm (3/8") diameter, nylon-coated	Loos & Co., .95 cm (3/8") diameter, nylon-coated	NA
ASSEMBLED DIMENSIONS (L x W x H)	145 x 157.5 x 213 cm (57" x 62" x 83.75")	282 x 221 x 213 cm (111" x 87" x 84")	154.9 x 66 x 48.3 cm (61" x 26" x 19")
MAX USER WEIGHT	182 kg (400 lbs.)	182 kg (400 lbs.)	363 kg (800 lbs.) (includes user and external load)
ASSEMBLED WEIGHT	219 kg (485 lbs.)	436 kg (936 lbs.)	45.8 kg (101 lbs.)

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